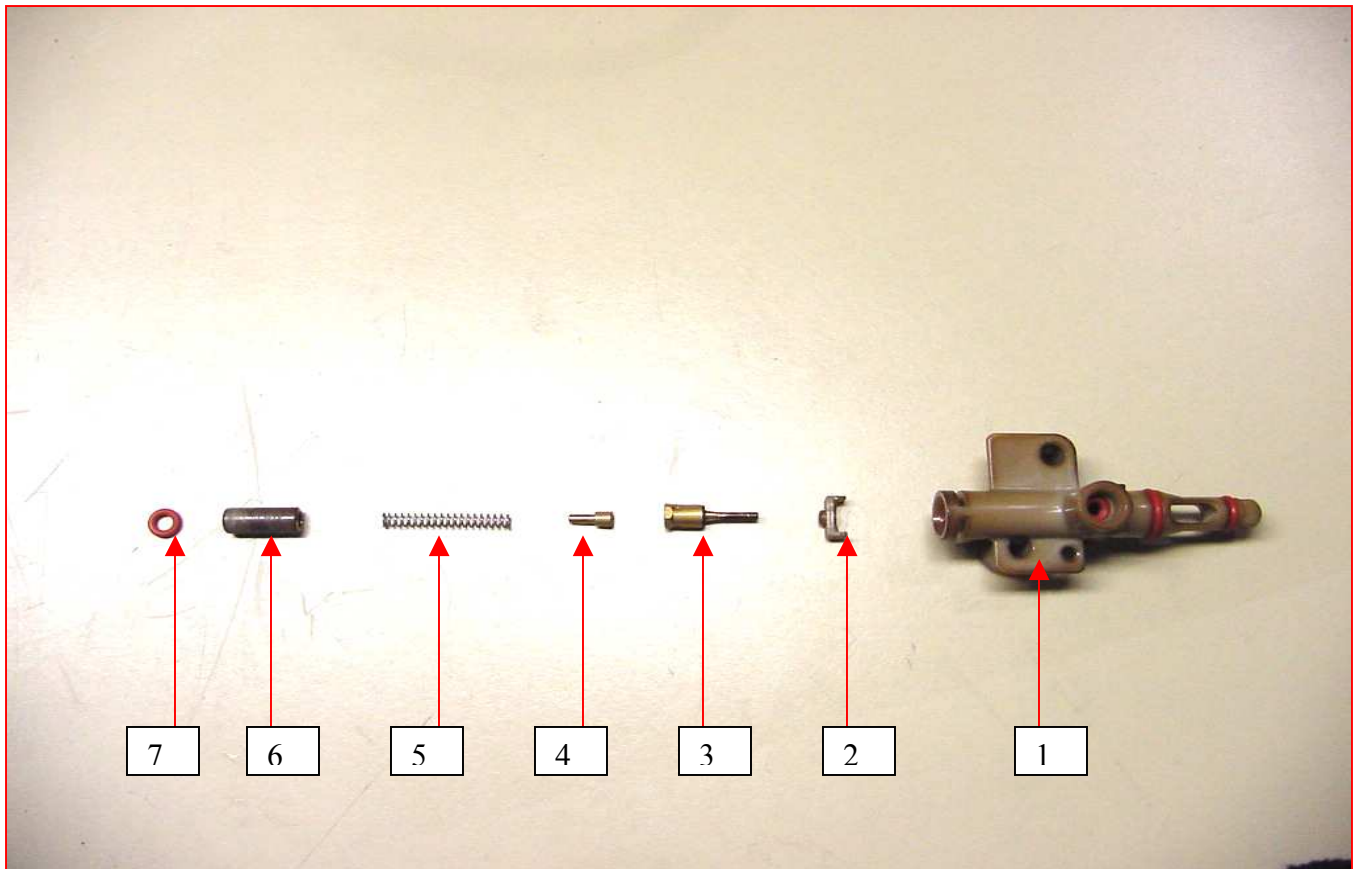


**Boiler Valve Housing Parts for Royals Redesign.
Correct assembly Process.**

| No | Diagram Location | Part # | Description |
|----|------------------|-----------|---------------------------------------------------------|
| 1 | 110 | 9161434 | New boiler valve housing for Royals Redesign |
| 2 | 113 | 9011099 | Lever for boiler valve housing (Same for all machines) |
| 3 | 96 | 9019A01 | Needle boiler valve housing (Same for all machines) |
| 4 | 94 | 9011075 | Plunger boiler valve housing (Same for all machines) |
| 5 | 87 | 9011132 | Spring boiler valve housing (Same for all machines) |
| 6 | 86 | 9991217 | Spring guide boiler valve housing (For Royals redesign) |
| 7 | 81 | 140326662 | O-Ring Metric 0040-20 Silicone |



Note: When we put boiler valve- housing parts together make sure that deep side of the spring guide faces up towards the hose. All parts going in order together as is shown on picture. Also key # 7 is a different O-ring then used on previous models. Do not substitute old part number. Old numbers are NM02028 or 140328061.